

3055 BA SANGAM COLLEGE

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WORKSHEET 21

SUBJECT: Basic technology YEAR 10

Strand	3
Sub Strand	Wood joints
Content Learning Outcome	Learning types of screw

Wood joints

Learning Outcomes

By the end of this topic, students will know different types of metal . Screws

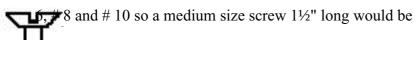
There are two types of screws, machine and wood screws. Both are made of metal; however the machine screw has a constant diameter and joins with nuts while the wood screw is tapered and grips to the actual wood surface. Screws are generally made from low to medium carbon steel wire, but other tough and inexpensive metals may be

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substituted, such as stainless steel, brass, nickel alloys, or aluminum alloy. Screws come with many different styles of heads, the three most common are flat, round and pan.

Ty	Types of Screws:	
		m
(i)	The <i>countersunk</i> head are probably the most common. They do not protrude	m
(1)		0
	above the surface so can be filled and painted over and become invisible. This	n
	type of head is used in butt hinges and in metal where the head is to be	
	flat with the surface. The heads have an included angle of 82°.	S
		i
(ii)	These are used when a countersunk head is not required.	Z
(11)	These was some was some and to have a fine and	e
` /	These are similar to round head except the top of the head is flat, self	S
	-threading metal screws are a good example.	a
		r
		e
Sc	rews sizes are listed with the shank size first then the length. Shank sizes are	
dei	noted by numbers, the larger the number the larger the shank, the most	#



Round



Pan

Flat



REVIEW QUESTION

- 1. Sketch the following screws and write down their uses:
 - a. Countersunk
 - b. Round head
 - c. Flat head
 - d. Pan head

